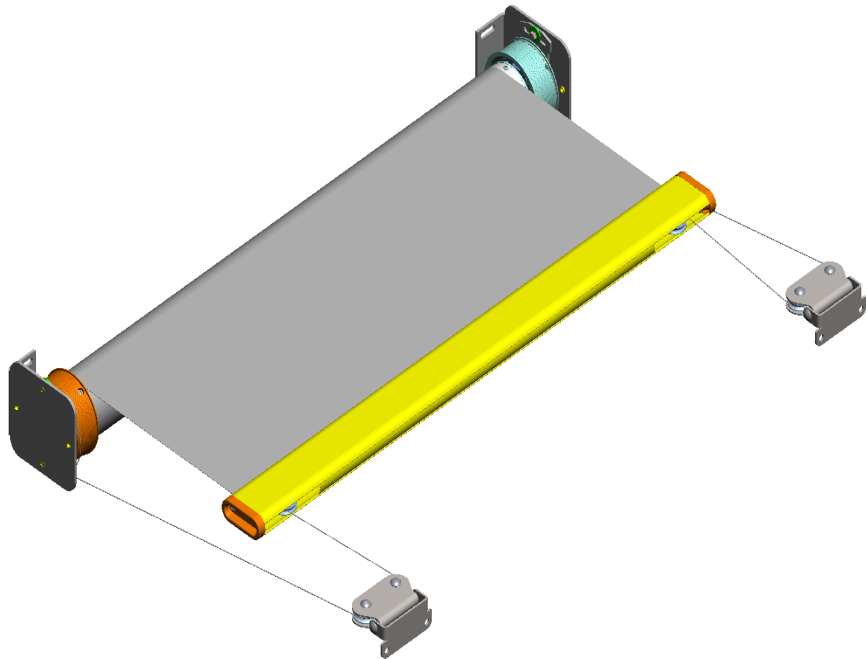


TESS™ 100

Installation Manual



Please read these instructions in full prior to starting your installation.

Guthrie Douglas

Contents

1. Important information about TESS Systems	4
2. Tess 100 System	5
3. Fitting Kit	6
4. System Preparation – Fabric Fitting if not Pre-fitted	7
5. Site Installation.....	12
6. Barrel Assembly Installation	14
7. Relieving roller	15
8. Tension Cable Fitting.....	16
9. System Pre-tensioning	18
10. Fabric Tracking and Final Tension	19
11. Hirschmann Fitting.....	21
12. Manual Motor Limits Setting.....	22
13. Radio Motor Limits Setting	24
14. Maintenance.....	26

1. Important information about TESS Systems

Guthrie Douglas TESS Systems are technical products that require installation, servicing and maintenance by professionals with the appropriate skills. If in doubt, please contact us for further advice and training. All products are designed, tested, and manufactured in line with relevant EU regulations. General certificates of conformity and declarations of performance are available on our website www.guthriedouglas.com.

Alternatively please contact us for any special local testing requirements.
As the product installer, you are responsible for ensuring that the installed product conforms with relevant standards and legislation.

TESS Systems are designed to operate at temperatures between 0 and 55 °C, and in winds of less than 40Km/h. If operating conditions are likely to exceed these limits, do not commission the systems.
Please contact us for advice.

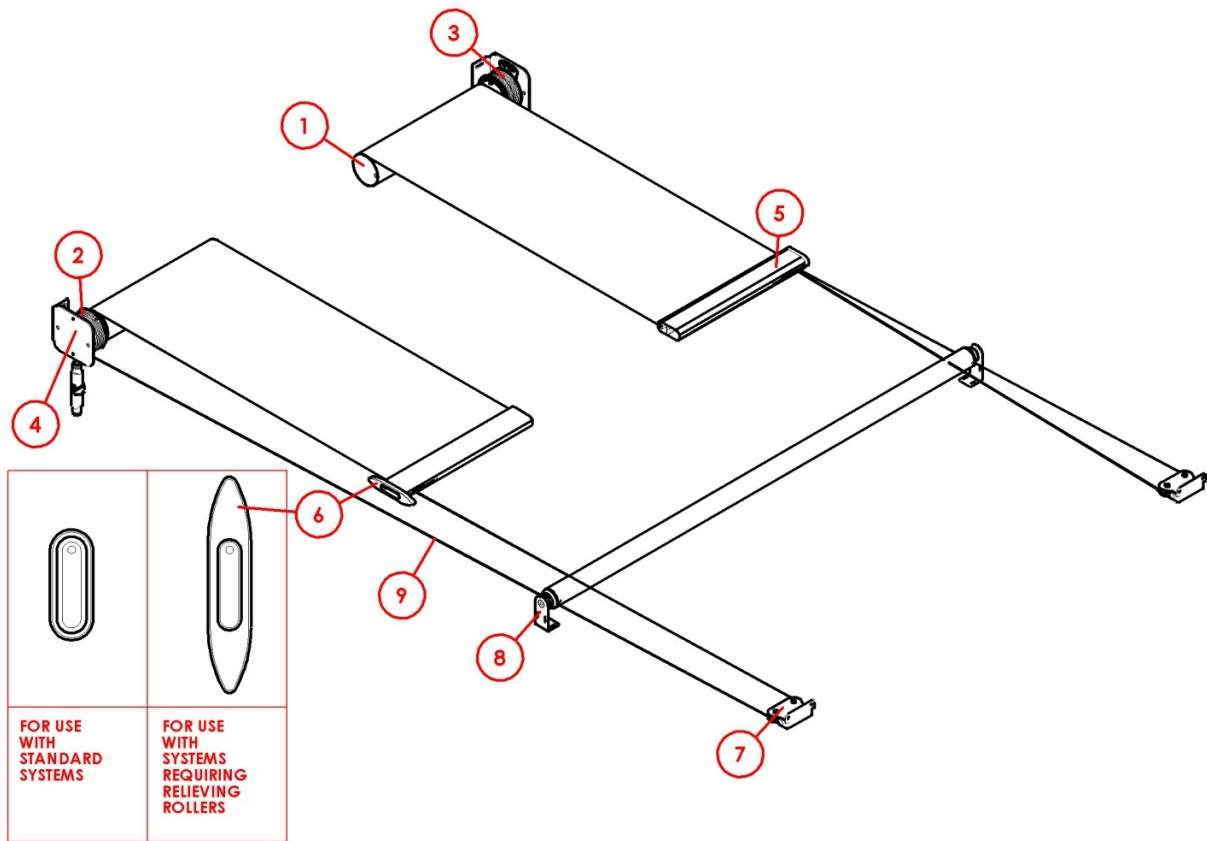
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2. Tess 100 System

Standard components and assemblies supplied



Description

Qty

Barrel Assembly 85mm Diameter
(including fabric if supplied)

1

Motor Assembly

1

Spring Cassette Assembly

1

Barrel Assembly Mounting Brackets
(Back Fix and Top Fix Available)

2

Hem bar Assembly

1

Hem bar End Caps

2

Pivoting Return Pulley

2

Relieving Roller Assembly

1

Tension Cable

Variable. Refer to installation drawing
GDP24337

Fitting Kit

1

Tensioning tool

1

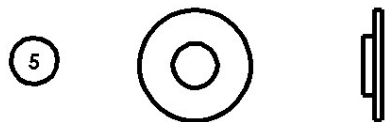
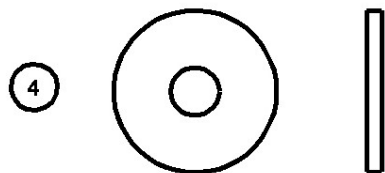
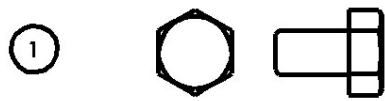
Limit adjuster

1

Installation Manual

1

3. Fitting Kit



REF NO.

FIXING

WHERE USED

1

M6 x 10 BOLT

MOUNTING PLATE

2

M6 x 8 PAN HEAD

MOUNTING
BRACKET

3

M6 SHAKE PROOF

MOUNTING PLATE

4

M6 WASHER

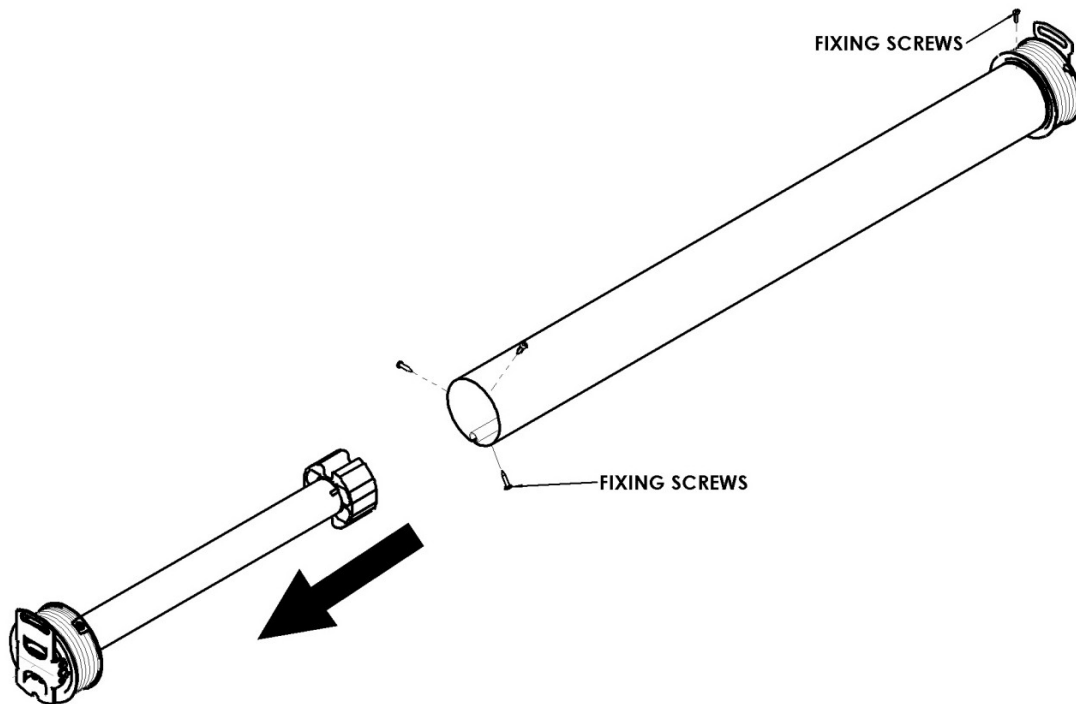
MOUNTING PLATE

5

M6 PLASTIC TOP
HAT WASHER

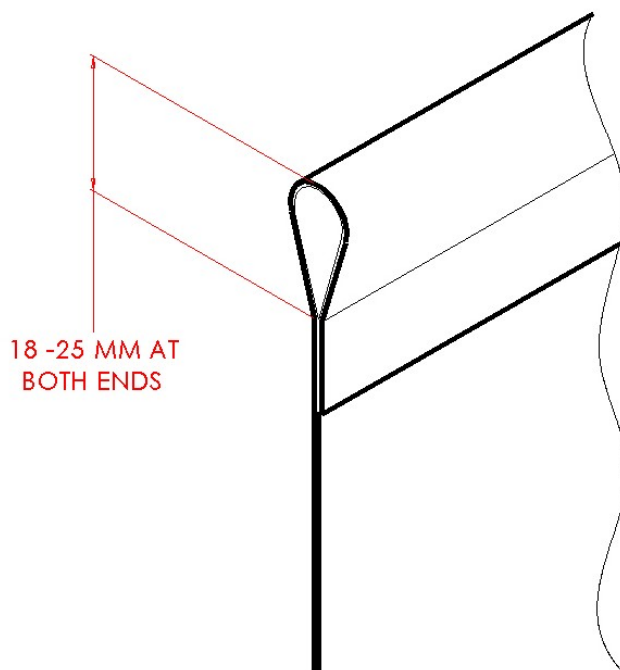
MOUNTING
BRACKET

4. System Preparation – Fabric Fitting if not Pre-fitted



4.1.

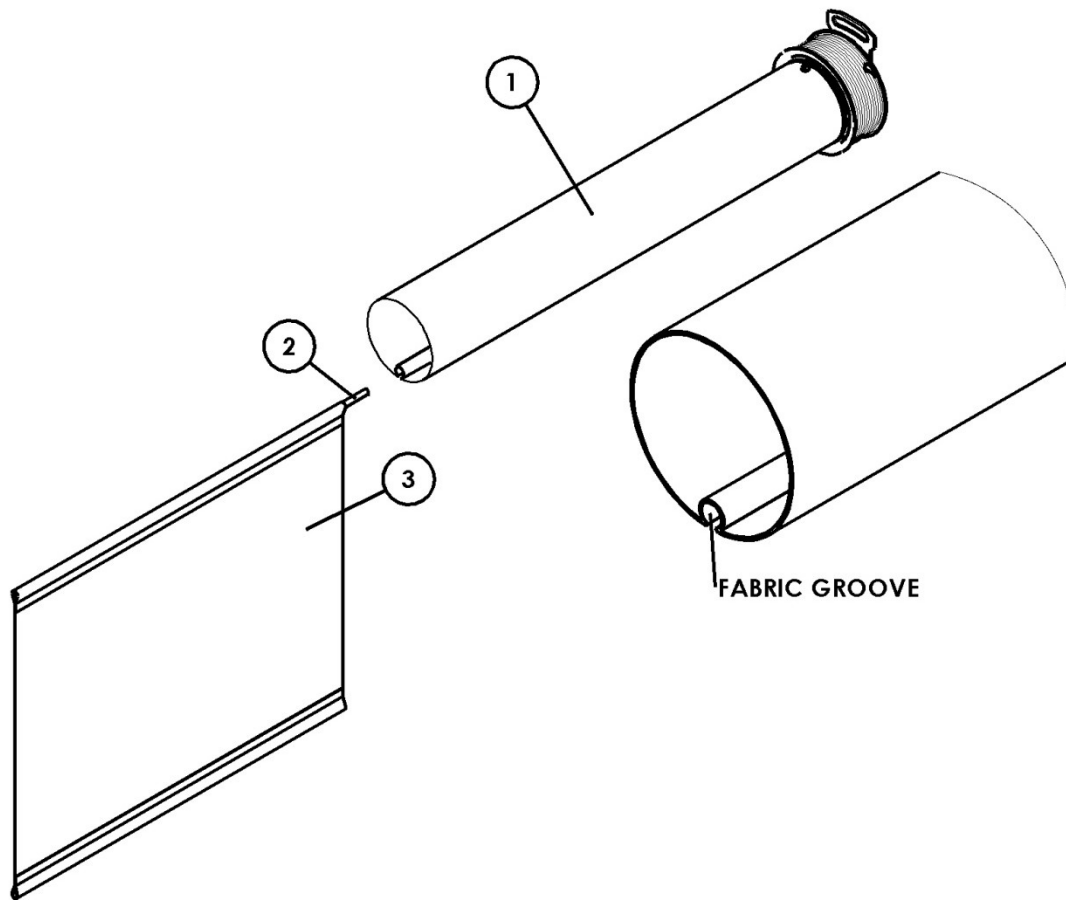
- Remove either the Motor Assembly or the Spring Cassette Assembly. Remove the fixing screws.



4.2.

- The fabric to be fitted must be manufactured in line with Guthrie Douglas specifications, Drawing reference GDP24322. The fabric must have pockets as shown at each end.

4. System Preparation – Fabric Fitting if not Pre-fitted Cont.....

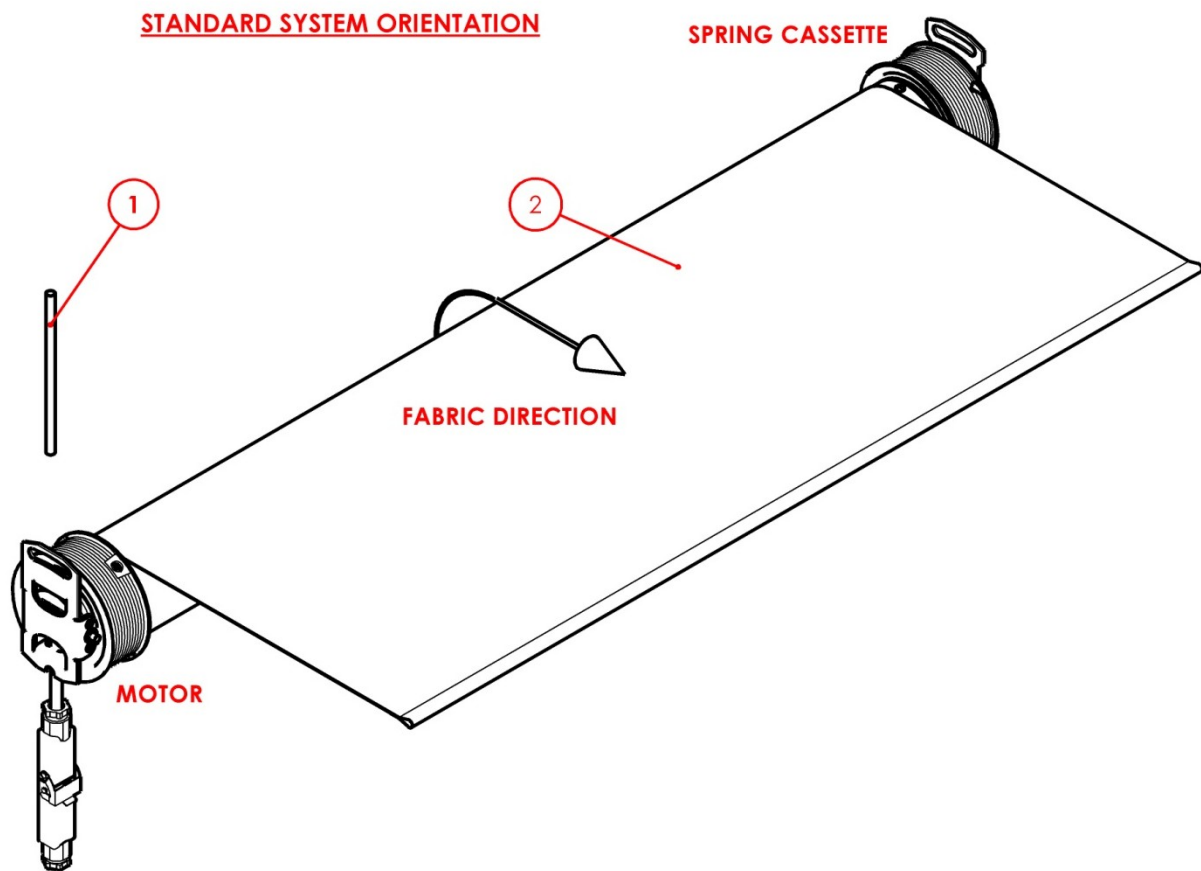


4.3

1. Barrel Assembly
2. Fabric Rod
3. Fabric

- Insert the fabric rod into the pocket on the fabric.
- Insert fabric and fabric rod into the fabric groove located on the barrel.

4. System Preparation – Fabric Fitting if not Pre-fitted Cont.....

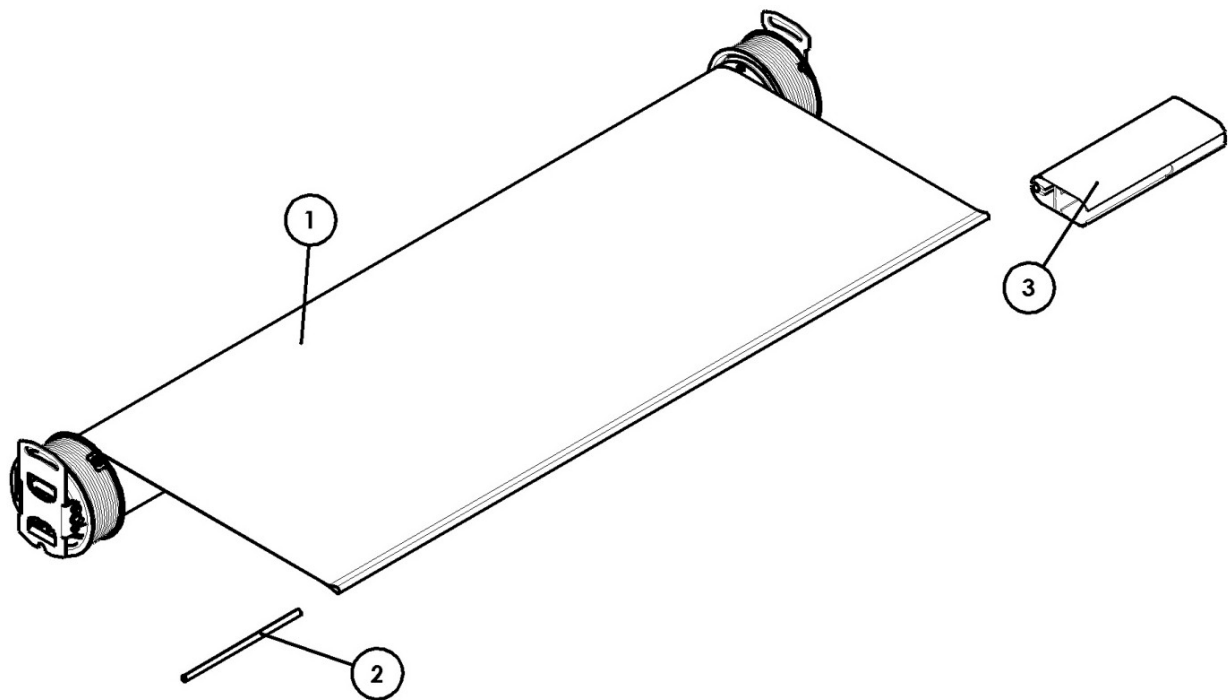


4.4.

1. Motor Limit Adjustment tool (required for Manual Limit Motors).
 2. Barrel Assembly
- Refit motor/spring cassette assembly (refit all fixing screws previously removed).
 - Wind the fabric onto the barrel, using a test lead.
 - Leave a minimum of 200mm of fabric NOT wound onto the barrel.

VERY IMPORTANT – On a standard system the motor is positioned on the left as shown. If motor is required on the opposite side an Opposite Hand Spring Cassette (OPH) must be ordered.

4. System Preparation – Fabric Fitting if not Pre-fitted Cont.....



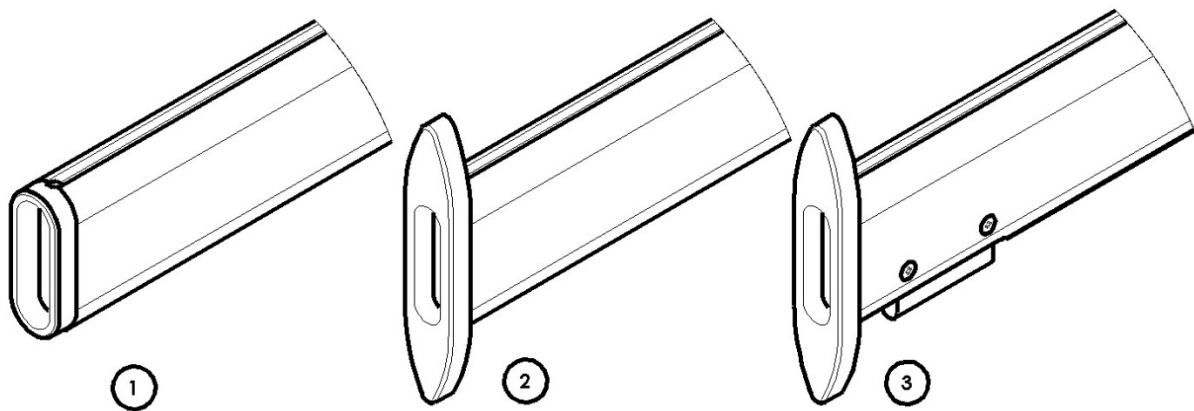
4.5.

1. Barrel Assembly
2. Hem bar Fabric Rod
3. Hem bar

- Remove one hem bar end cap.
- Insert the fabric rod into the pocket on the fabric.
- Insert fabric and fabric rod into the fabric groove located on the hem bar.
- Reattach hem bar end cap.

This completes the barrel assembly.

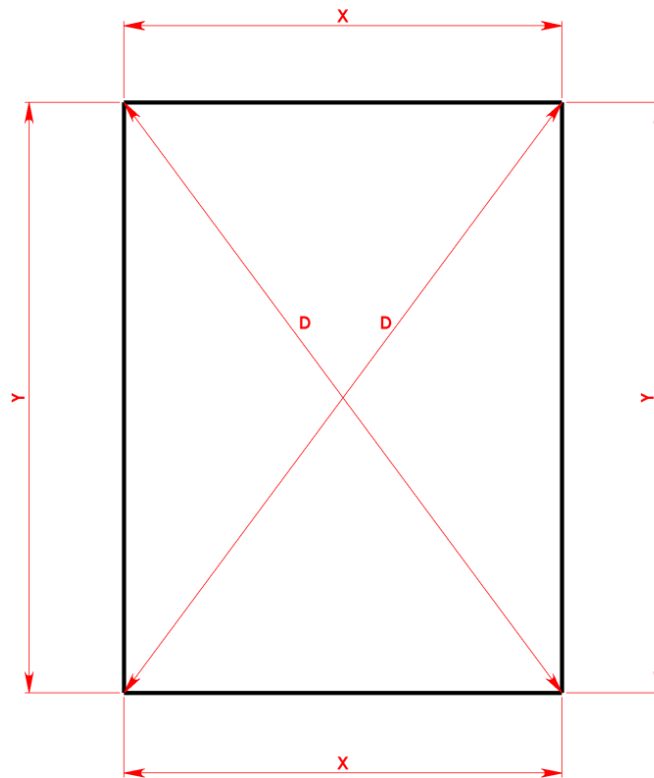
4. System Preparation – Fabric Fitting if not Pre-fitted Cont.....



4.6.

1. Standard hem bar end – For use with standard vertical and horizontal systems.
2. Boat style hem bar end – For use with horizontal systems which exceed 3m draw and when relieving rollers are fitted.
3. Boat style hem bar end with cable retaining guide – For use with curved systems which require relieving rollers. When used on curved systems the cable retaining guide must be positioned on the side nearest to the relieving roller.

5. Site Installation



5.1.

1. Check the order, order reference and the delivered system sizes. Ensure that the fixing points match delivered system sizes.
2. At the position the system is to be installed. Check / mark out the system width (X), the system draw (Y) and the diagonals (D).
3. It is important that the diagonals are equal. Measure and adjust the marking out so the diagonals are equal.
4. System width (X) and system draw (Y) must be parallel.
5. Refer to the installation drawing supplied (GDP24337) with the system and mark out the fixing positions.
6. All wall fixings are to be supplied by the installer and are to be suitable for the material being fixed to. Fixings should be M8 size.

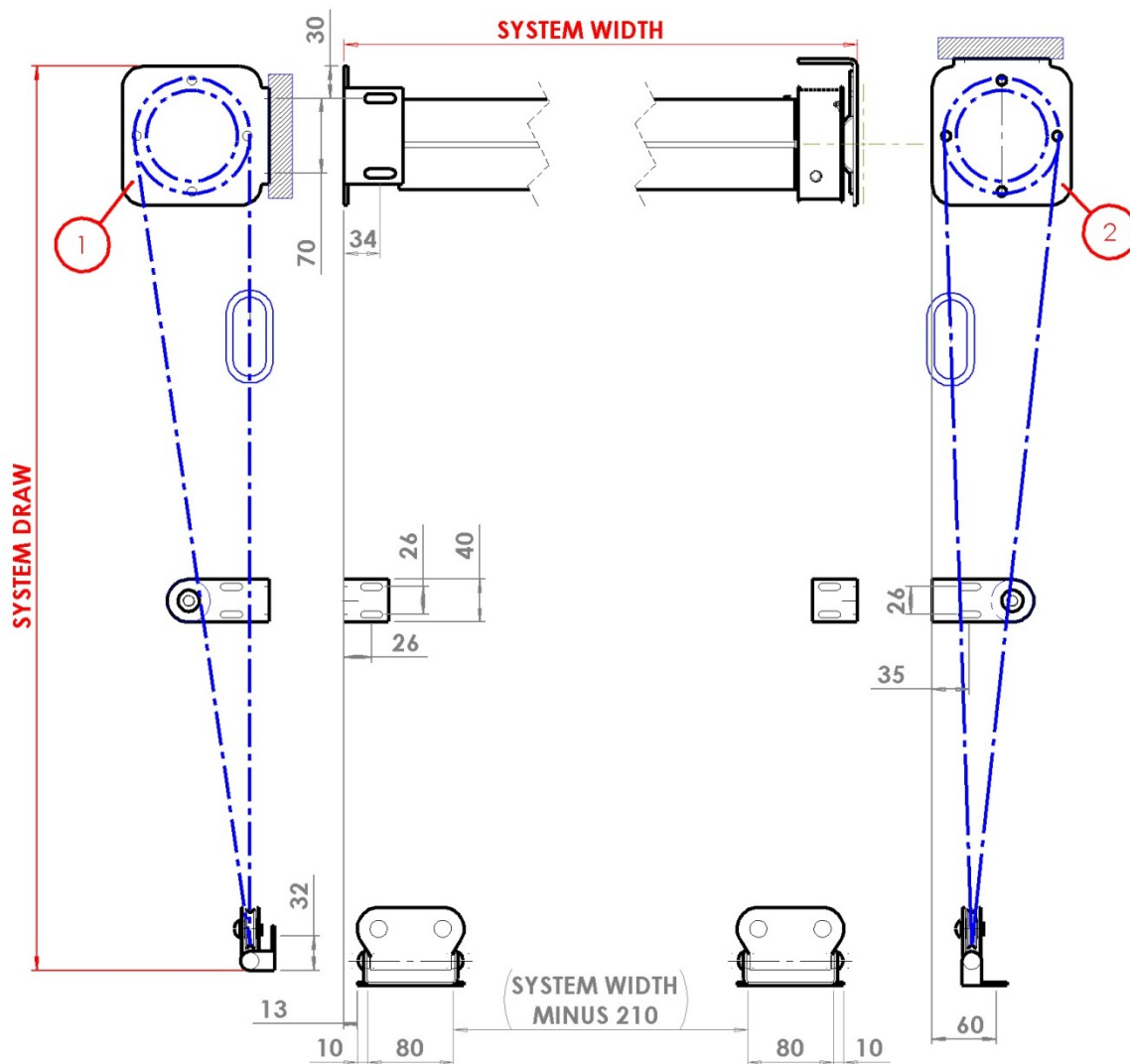
VERY IMPORTANT – DO NOT ATTEMPT TO INSTALL THE SYSTEM UNTIL SYSTEM AND FIXING POINT DIMENSIONS HAVE BEEN CHECKED AND FIXING POSITIONS ARE SQUARE.

5.2.

Electric power supply

- Each system should be on a single spur, so as to isolate each system.
- Check with the site manager to ensure that electrics are set up correctly.

5. Site Installation Cont.....



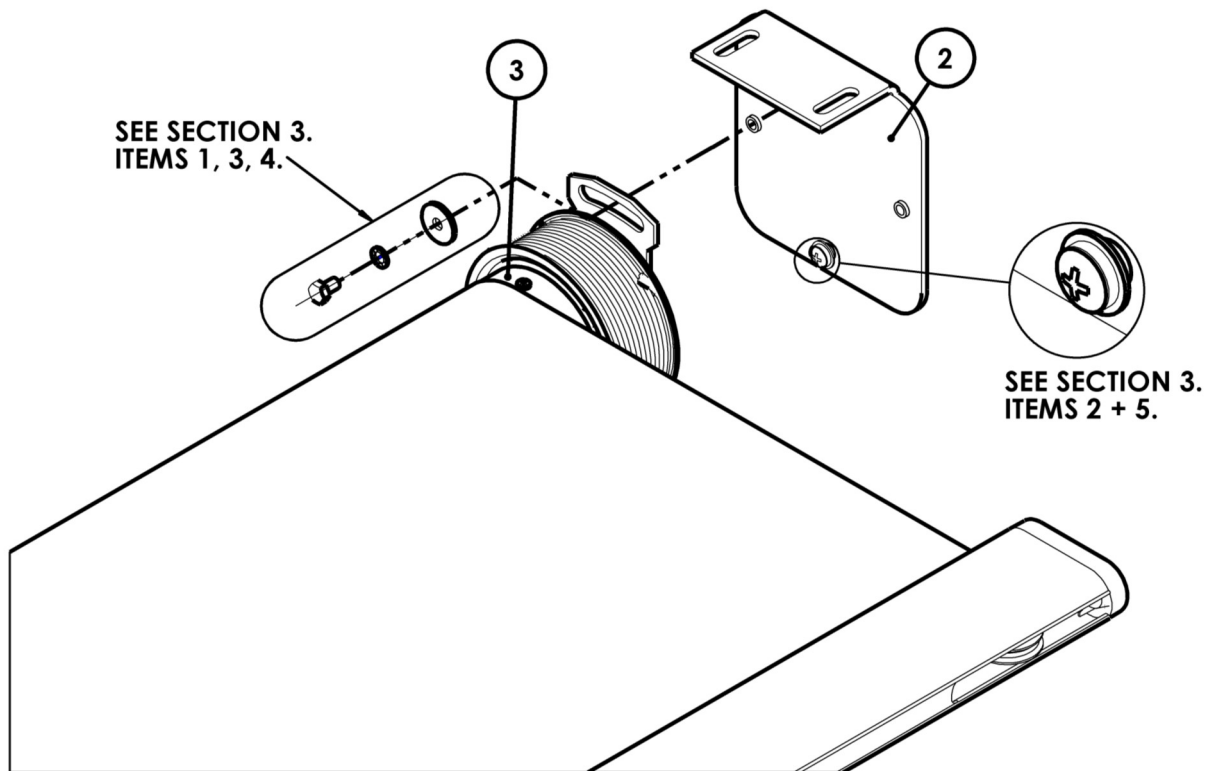
5.3.

1. Top Fix Installation
2. Back Fix Installation

Following the dimensions indicated - Refer to the despatch note for ordered System Width, System Draw and installation drawing GDP24337:

- Fit the barrel assembly mounting brackets
- Fit the Return Pulleys
- Fit the Relieving Roller Mounting Brackets (If required)
- Ensure system is square (refer to 5.1.)

6. Barrel Assembly Installation

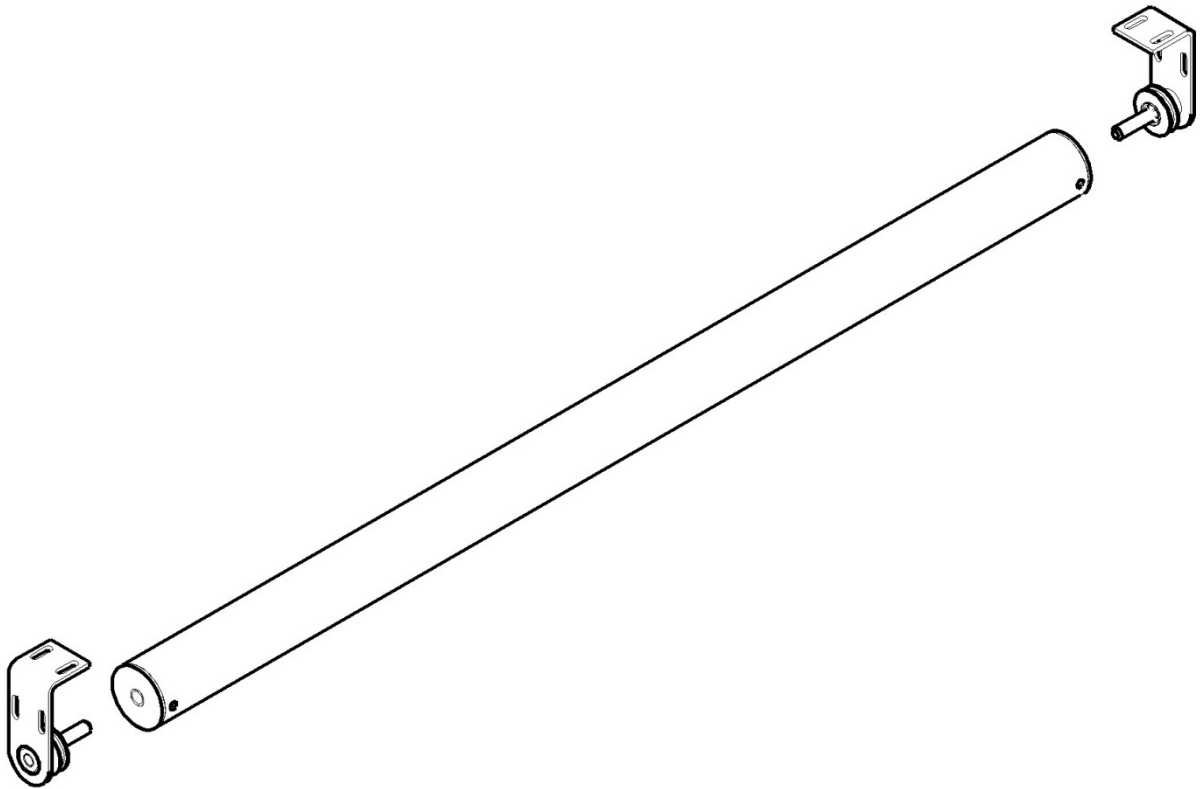


1. Required fixings supplied in fitting kit – see section 3
2. Barrel Assembly Mounting Brackets.
3. Barrel Assembly

Fit the barrel assembly between the mounting brackets.

Mounting plate must be fitted to the mounting bracket so that it is perpendicular to the fabric direction.

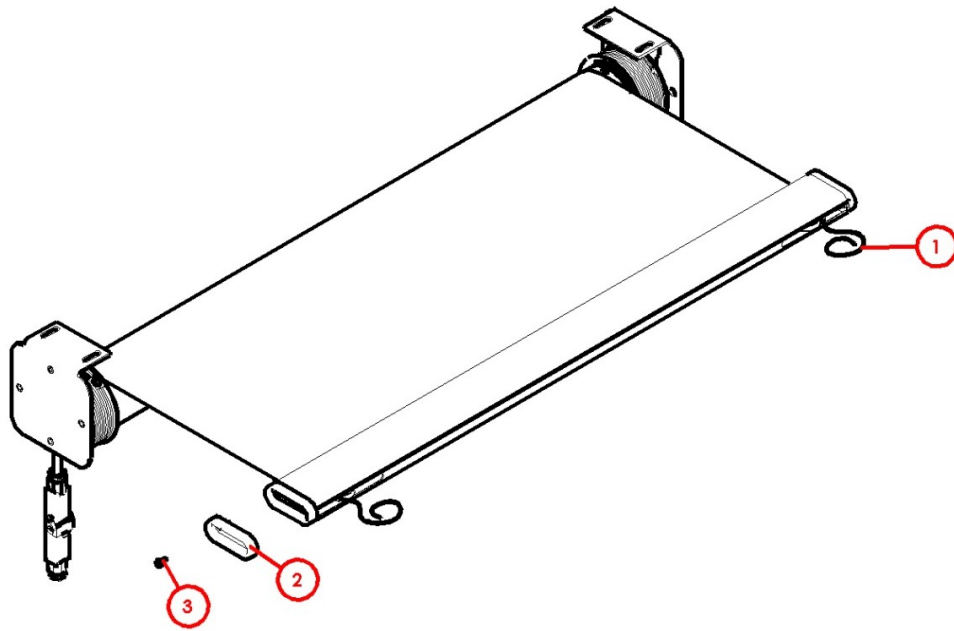
7. Relieving roller



Fit relieving rollers (If supplied). Refer to GDP24369 for more details.

- Ensure relieving rollers are fitted square to the system.
- Ensure relieving rollers rotate freely.

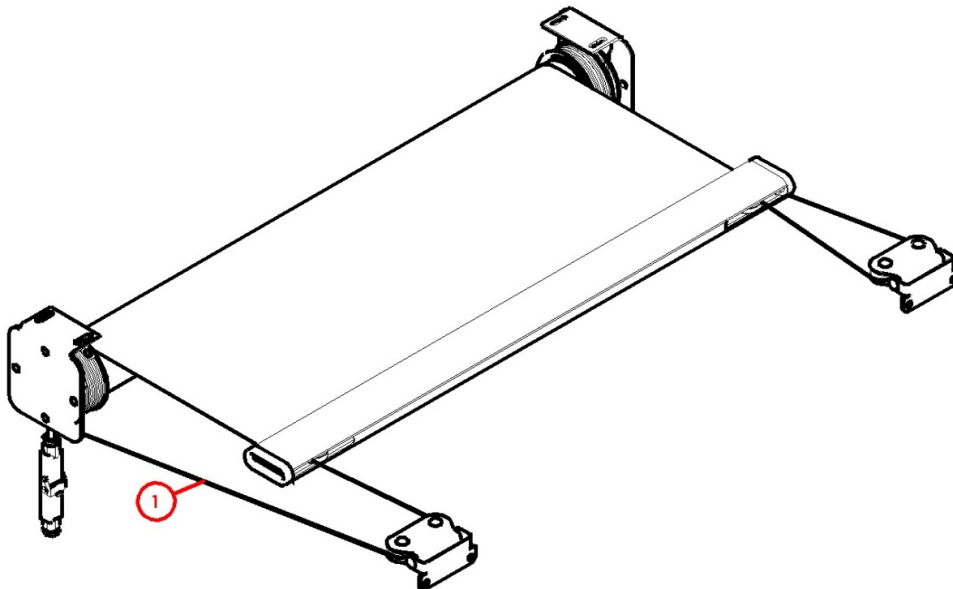
8. Tension Cable Fitting



8.1.

1. Tension Cable
2. Hem Bar End Caps
3. Fixing Screws supplied

- Pull the tension cable through the hem bar. Do not cut the cable at this point

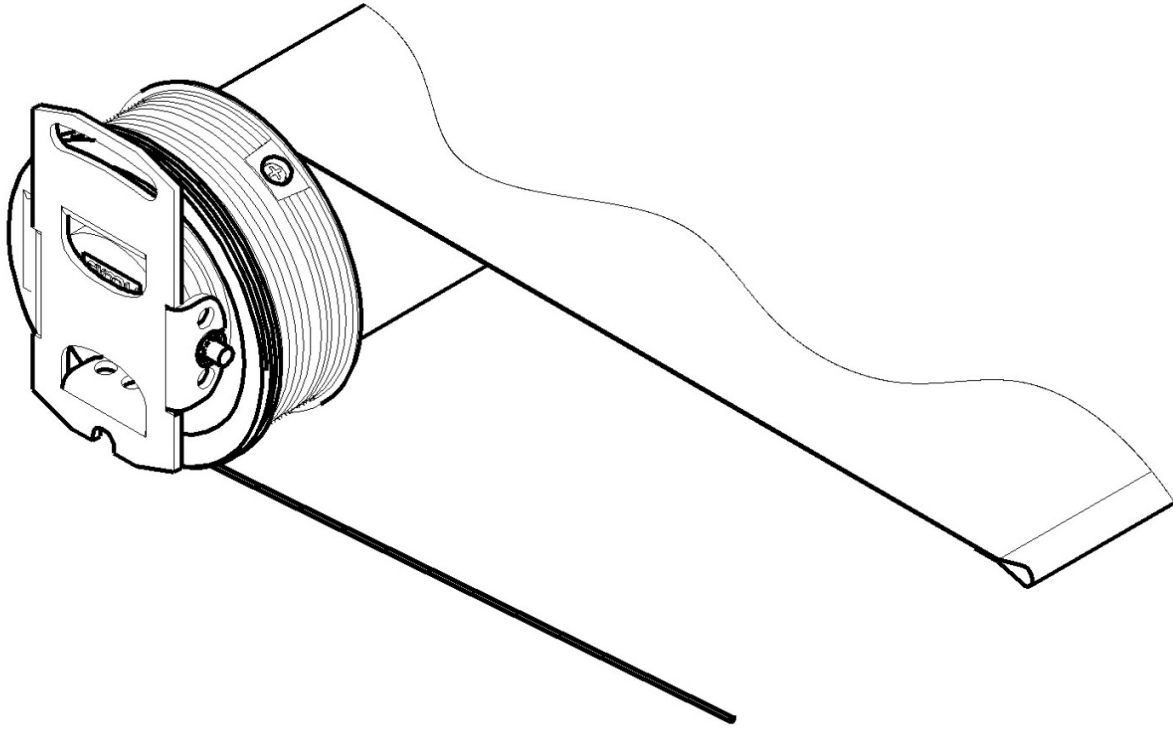


8.2.

1. Tension Cable

- Pull the cable through both return pulleys and cable to the cable drums.

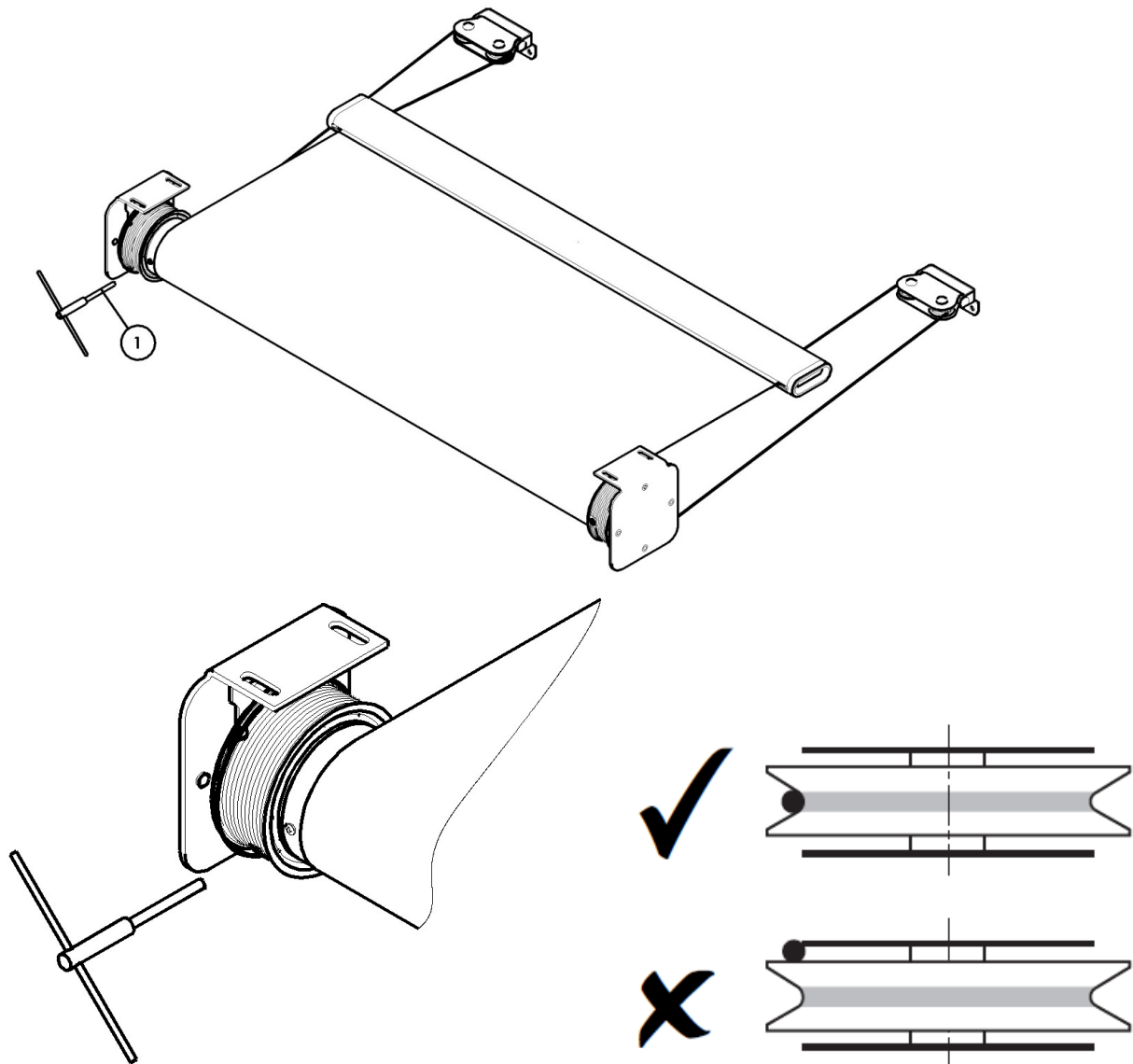
8. Tension Cable Fitting Cont.....



8.3.

- Wind 2 turns of cable onto the cable drum.
- Insert the cable into the cable drum locking device. (Motor side).
- Push the cable through and ensure it will not pull out.
- Insert the cable into the cable drum grip lock at the opposite end and leave about 500mm slack. (Spring cassette side).

9. System Pre-tensioning



1. Tensioning Tool – Supplied in fitting kit.

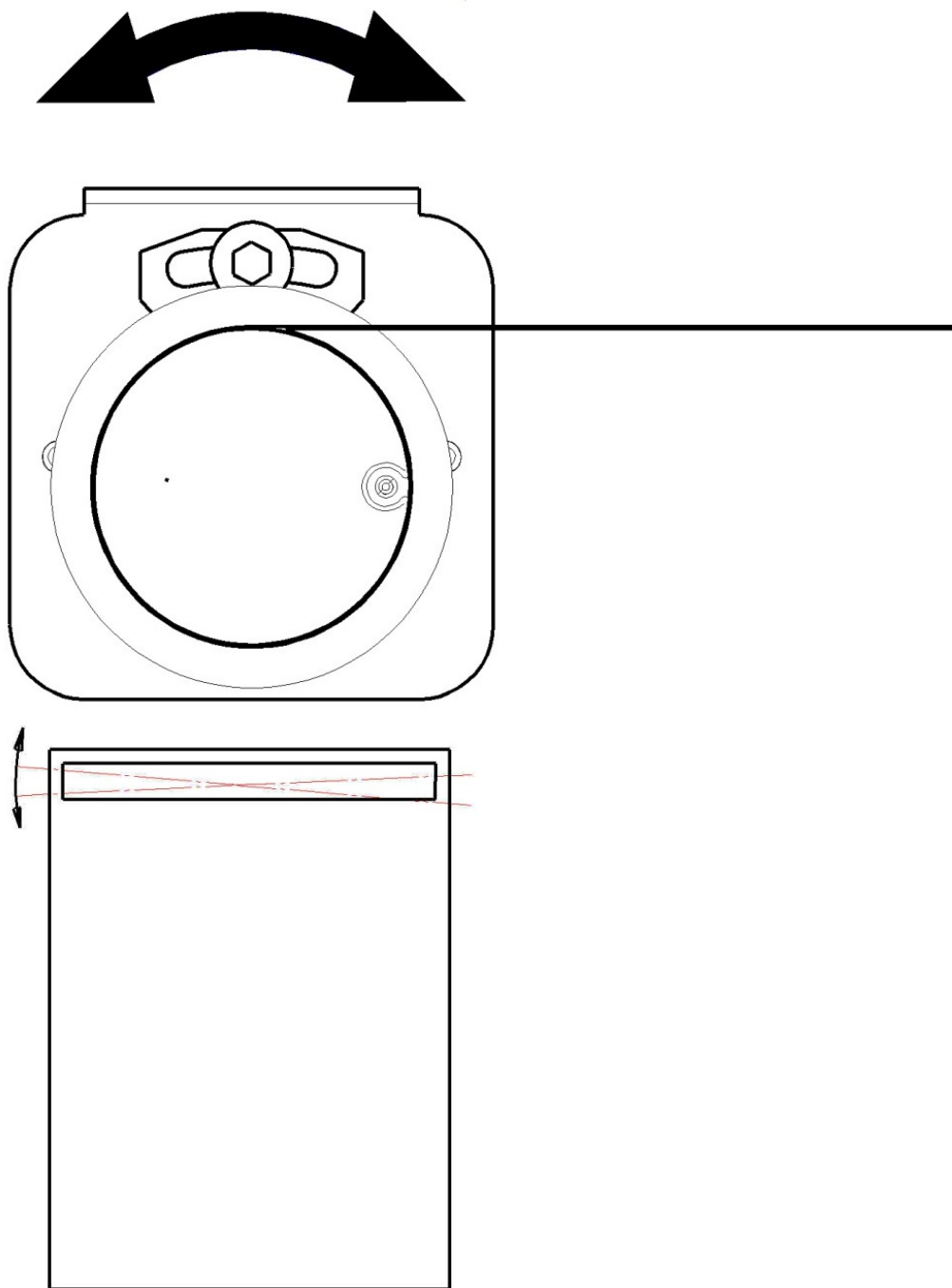
- Cut off excess cable.
- Insert tensioning tool as shown.
- Apply light tension – 5 full turns approx using the tensioning tool.

2. Operate the system to ensure correct system function.

Check:

- The fabric is tracking correctly.
- The tension cable is on the pulley wheels inside the hem bar and on the return pulleys.
- The cable is wrapping onto the cable drums neatly.

10. Fabric Tracking and Final Tension



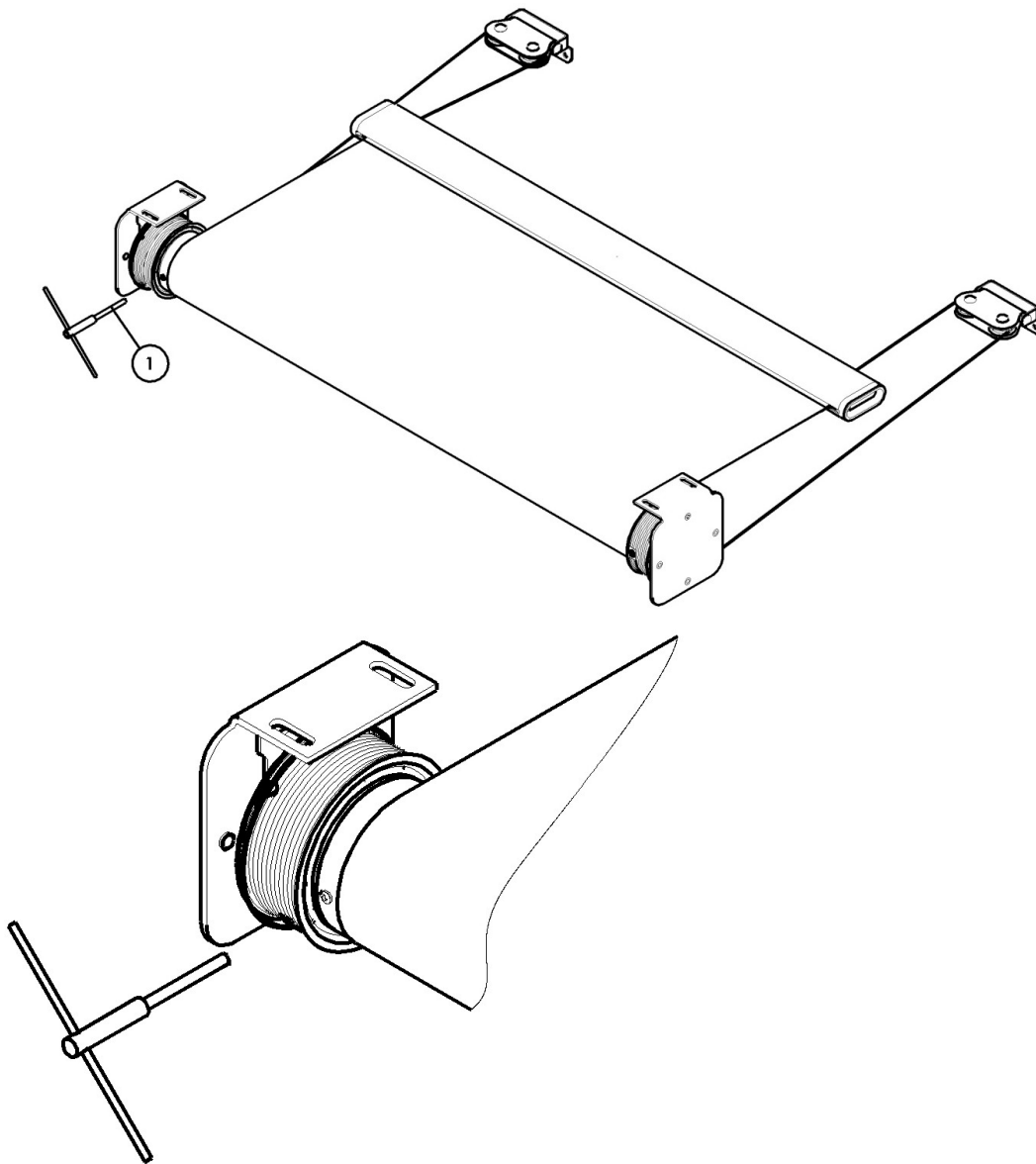
10.1.

The TESS 100 system can be fine tuned to ensure good fabric tracking and long life. Tracking may need to be adjusted during product life.

The fabric when being retracted back towards the barrel should remain in position on the barrel; it should not wander towards one side. Long fabrics might move towards one side and then back towards the other.

- Deploy and retract system several times to give accurate indication of tracking, taking care that the fabric does not crease.
- Adjust tracking as required by loosening mounting screw and rotating mounting bracket (this can be achieved from both ends).

10. Fabric Tracking and Final Tension Cont.....



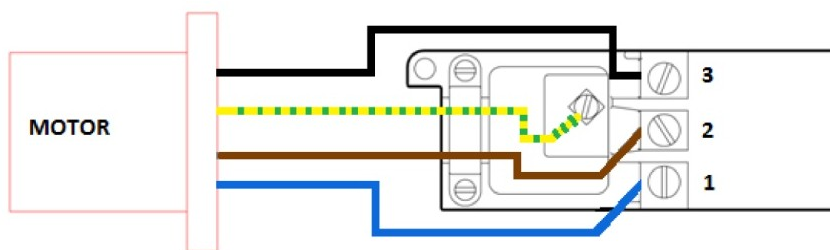
10.2

1. Tensioning Tool – Supplied in fitting kit

- Apply 10-20 FULL turns to the gear box by using the tension tool (provided)

11. Hirschmann Fitting

HIRSCHMANN STAS3



3. BLACK
2. BROWN
1. BLUE
GROUND. YELLOW/GREEN

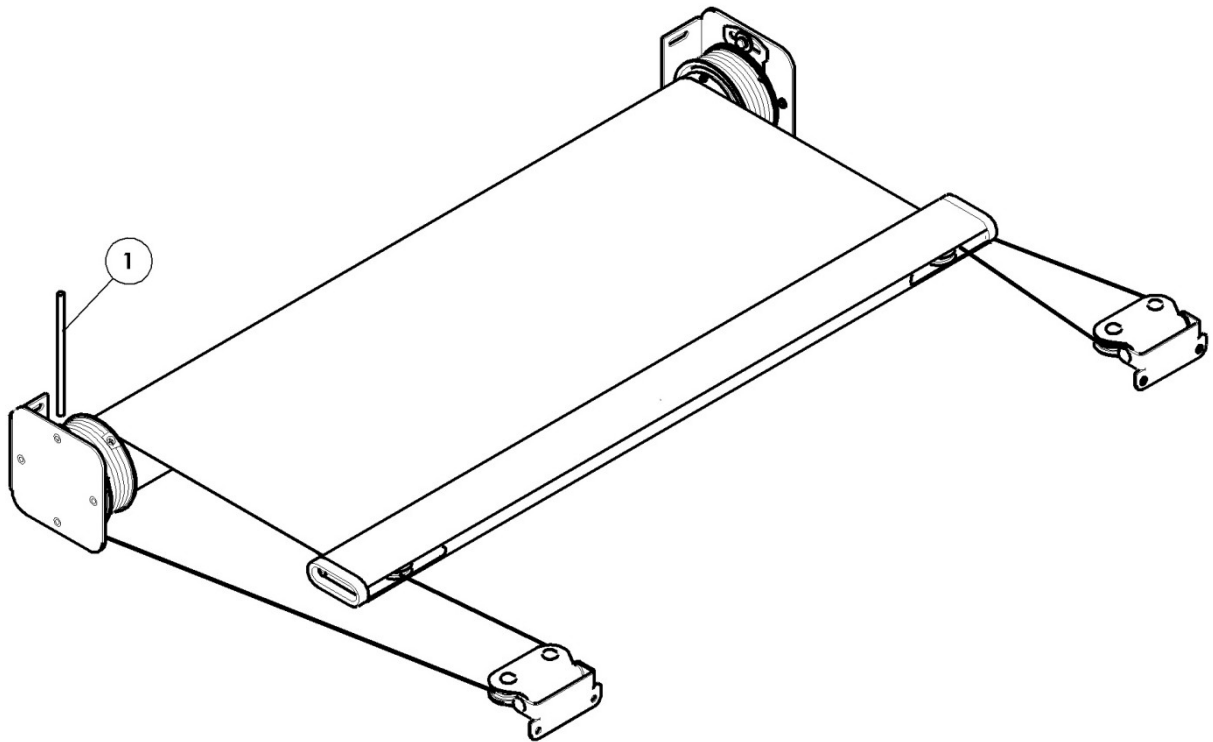
Hirschmann Plug

- The diagram above shows the Hirschmann plug wiring as per Guthrie Douglas (GDE50360).

Electric power supply

- Each system should be on a single spur, so as to isolate each system.
- Check with the site manager to ensure that electrics are set up correctly.

12. Manual Motor Limits Setting

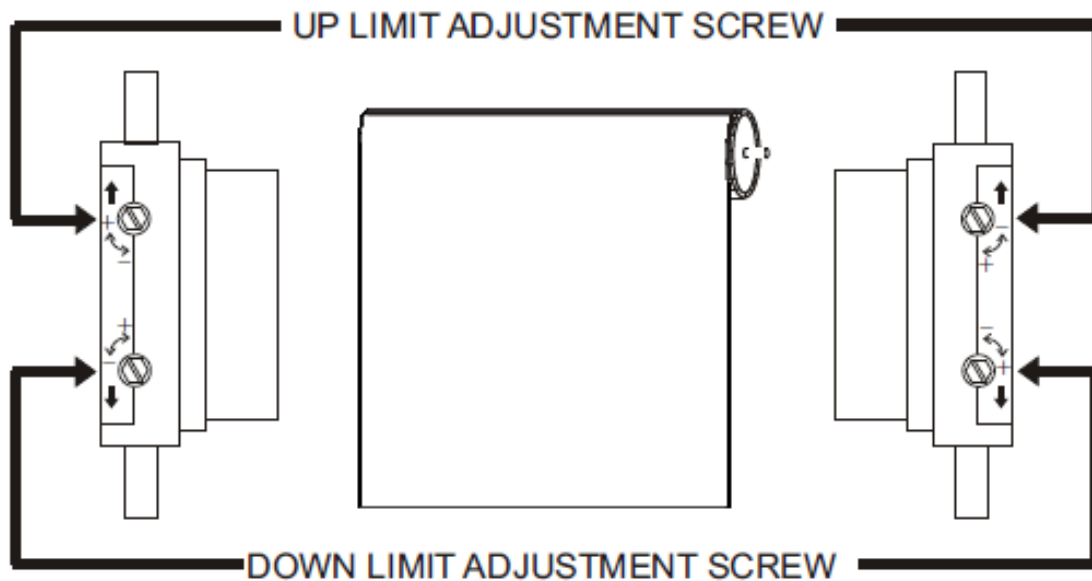


1. Motor limit tool

- Set the limit positions (refer to motor instruction in the following sections)

NOTE – all tube motors feature thermal overload protection. This is triggered after approx 4 minutes continuous run time. A motor cool-down period of approximately 20 minutes may be required before the motor can be run again.

12. Manual Motor Limits Setting Cont....



- Identify the adjustment screw controls (adjusters)
- If the fabric rolls off the barrel on the same side as the adjusters, the upper adjuster controls the upper limit and the lower adjuster controls the lower limit as shown in the picture above. If the fabric rolls off the barrel on the opposite side, the controls are reversed.

For systems where the fabric rolls off the barrel on the same side as the adjusters:

- Retract the fabric until you reach the desired top limit or until the motor stops.
- If the motor does not stop close to the limit position, hold the manual switch down in the direction required and turn the adjusters until the limit is close to the desired position. In some cases this could be up to 120 turns.
- Set the upper limit. Use small clockwise turns of the top adjuster to raise the limit or anti-clockwise turns to lower the limit.
- Check the limit is correct by retracting and deploying the system by 2-3 feet using a manual switch.
- Set the lower limit. Turn the bottom adjuster clockwise to raise the limit or anti-clockwise to lower the limit

For systems where the fabric rolls off the barrel on the opposite side, reverse the above instructions.

13. Radio Motor Limits Setting



Important

- Only power up one motor at a time.
- Have the transmitter within 3m of the motor during setting process.
- Motors acknowledge by running briefly in both directions (shuffle).
- Motor will only run in deadman (impulse) mode until a transmitter is added to the memory.

Setting motor limits

1. Connect the mains supply to the motor. This should be via an isolator switch in case programming has to be wiped.
2. Press the up and down button at the same time to initiate programming, the motor will operate in then out for half a second (shuffle). The motor operation will be impulse only at this stage.

Checking the motor direction

1. Press the up button on the transmitter. The blind should retract. If the motor direction is incorrect then press the middle stop button for approximately 3 seconds. The motor will do a shuffle and the direction will have been reversed.

Setting the end limits

1. Press and hold the down button and the motor will deploy. Continue this until the required deployed position is reached, use the up/down buttons to achieve the correct position. To memorise the fully deployed position press the stop and up button simultaneously. The motor will then run automatically in the retract direction.
2. When the motor arrives at the desired retract position press the stop button. Should it be necessary to adjust the final position use the up/down buttons.
3. To memorise the limit position press the stop and down buttons simultaneously. The motor will now run in the deploy direction automatically. To validate the settings press and hold the stop button for 2 seconds. The motor will stop and then do a shuffle.

Confirming the master transmitter

1. To operate the motor in stable mode press the programming button for approximately 1 second, the motor will again do a shuffle. This is now the master transmitter and can be used to programme additional transmitters.

13. Radio Motor Limits Setting Cont.....

Programming additional transmitters

1. To program additional transmitters do the following: press the master transmitter programming key for approximately 3 seconds, the motor will do the shuffle. Take the new transmitter and select the required channel. Press the programming key for 1 second, the motor will again do the shuffle and is now programmed.

Re-adjustment of end limits

The end limits can be altered as follows:

1. Go to the required limit position.
2. Press simultaneously the up/down buttons for approximately 5 seconds, the motor will shuffle.
3. Adjust the motor to the new position with the up/down buttons.
4. Validate the new position by pressing the stop button for 2 seconds; the motor will shuffle.

Please note: the motor must be on the limit to be adjusted. If the limit cannot be reached then the programming will have to be cancelled and the re-started.

Cancelling the Programming & Settings

1. In order to undertake this successfully a mains power switch is essential and the timings are given to the minimum. If the timing is too quick then the programming will not be cancelled and will have to be repeated.
2. As a safety precaution, use the up/down button to deploy/retract the system to a central position away from either pre existing limits.
3. Turn off the power supply to all other motors that you do not want cancelled out of the programming. Failure to do so will cancel all programmed motors.
4. With the mains switch turn OFF the power supply for 2 seconds
5. Switch ON the power supply for 10 seconds
6. Switch OFF the power supply for 2 seconds
7. Switch the power supply back ON and the motor will run in a random direction for 5 seconds
8. Validate the programming by pressing and holding the "programming key" for more than 7 seconds. Maintain pressure on the programming key, the motor will do a shuffle and a few seconds later the motor will shuffle again. If this does not happen then the cancellation of the programming is not complete and it will have to be repeated from the beginning.

Faulty programming

1. If during the programming process the mains supply is turned off then back on then a situation could be encountered where the motor will do nothing. This is because the programming mode is still active.
2. Complete the operation by pressing the programming key. This will take the motor out of programming and it can then have the programming cancelled to restore it to "factory default". The programming process can then be repeated.

14. Maintenance

Maintenance must be considered with local conditions in mind but it is expected the installed system will be checked every year. For difficult conditions (external, dusty, sandy, cold, high wind etc) the systems could be checked on a more regular basis.

Every 12 Months

- Check tracking and fabric condition (creases)
- Check that tracking is correct and fabric is clear of spools
- Make adjustments where required (See 4)
- Check limit positions
- Do not allow the hem bar to touch the return pulleys, barrel or head box
- Make adjustments (See 2)
- Check fabric edges for small rips / cuts / damage
- Damaged edges will reduce the tear strength of the fabric
- Check tension cable (See 5)
- Ensure cable is spooling correctly and neatly
- Check the plastic coating is in place and not damaged
- Check for knots of damaged wire under the surface
- Replace cable if necessary
- Check for good pulley rotation
- Ensure cable is sat in the pulley V correctly
- Check fixing screws
- Tighten any loose screws
- Check for good relieving roller operation
- Check wind sensor operation
- Clean and remove any debris from the system

Every 5 Years (additional checks)

- Check hem bar end caps (TESS 120/140/420/440/660) for wear
- Replace if necessary
- Replace tension cable if not replaced already

Every 10 Years (additional checks)

- Check motor operation
- Consider replacing motor depending on usage and working conditions



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